Starrett®

TRU-STONE TECHNOLOGIES DIVISION

STOCK INSERTS

THREAD SIZE	INSERT DIA.	INSERT LENGTH	
UNIFIED - Drawing No. 20030703-703			
4-40	1/2	1-1/4	
6-32	3/8	1-1/4	
6-32	5/8	1-1/4	
8-32	3/8	1-1/4	
8-32	5/8	1-1/4	
10-32	3/8	1-1/4	
10-32	5/8	1-1/4	
1/4-20	1/2	1-1/4	
1/4-20	5/8	1-1/4	
1/4-28	5/8	2	
5/16-18	5/8	1-1/4	
5/16-18	5/8	2	
3/8-16	5/8	1-1/4	
3/8-16	5/8	2	
7/16-14	3/4	2	
1/2-13	3/4	2	
5/8-11	1	2-1/4	
3/4-10	1 1/4	3	
3/4-10	1 1/2	3	
1-8	1-1/4	3	
1-8	1-1/4	4	
1-12	1-1/2	3	
1-14	1-1/4	3	
METRIC - Drawing No. 20030709-702			
M3 x 0.5	9/32	3/4	BRASS
M3 x 0.5	9/32	1	
M3 x 0.5	1/2	3/8	
M3 x 0.5	1/2	1/2	
M4 x 0.7	9/32	3/4	
M4 x 0.7	3/8	3/4	
M4 x 0.7	1/2	1	
M5 x 0.8	1/2	1	
M6 x 1	5/8	1	
M6 x 1	5/8	1-1/4	
M8 x 1.25	5/8	1-1/4	
M8 x 1.25	5/8	2	
M8 x 1.25	1	1-1/2	
M10 x 1.5	5/8	2	
M10 x 1.5	3/4	1-1/2	
M10 x 1.5	1	1-1/2	
M10 x 1.5	1	1-3/4	
M12 x 1.75	5/8	2	
M12 x 1.75	3/4	2	
M16 x 2	7/8	2-1/2	
M16 x 2	1 1/4	2-1/4	
M20 x 2.5	1 1/4	2-1/2	
M24 x 3	1-1/4	3	
M24 x 3	2	1-1/4	
SAE NPT - Drawing No. 20030708-700			
1/8 NPT	5/8	3/4	
1/4 NPT	3/4	1-1/4	
3/8 NPT	1	2	
1/2 NPT	1-1/4	2	
SOLIDS - Drawing No. 20030709-701			
SOLID	1/2	1-1/4	
SOLID	5/8	1-1/4	
SOLID	3/4	2	
SOLID	1	2	

-THREAD DEPTH 2.5 TIMES MAJOR DIAMETER, UNLESS NOTED
-ALL INSERTS ARE STAINLESS STEEL 303 PROJECT 70+, UNLESS NOTED
-INSERT DIA. AND LENGTH (INCHES)
-USE THIS COMMON INSERT UNLESS CUSTOMER REQUIRES ALTERNATIVE

Rev. 10/22/04