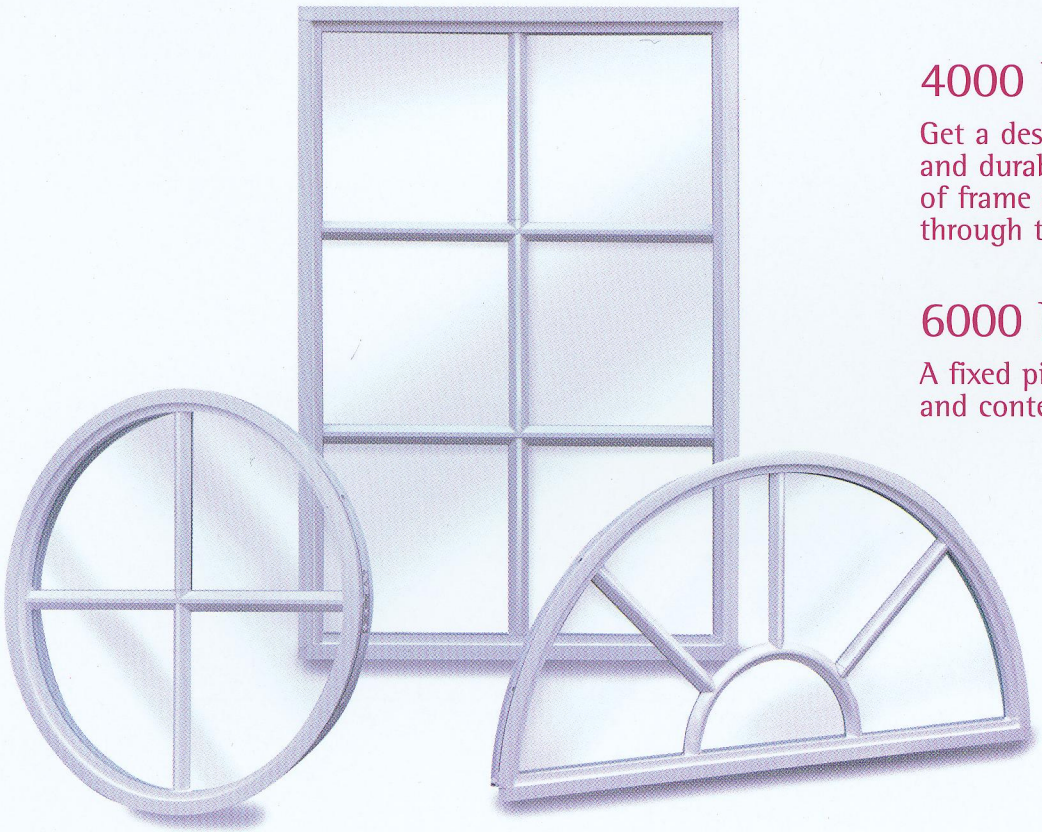
4000 DESIGNER WINDOW
6000 PICTURE WINDOW

At last, designer windows in a wide variety of shapes to complement most unique architectural designs.



4000 DESIGNER WINDOW

Get a designer look without sacrificing strength and durability. Installation fasteners on interior of frame eliminate any possibility of leakage through this very vulnerable location.

6000 FIXED PICTURE WINDOW

A fixed picture window that offers high visibility and contemporary appeal.

Specifications

Maximum Size . . . . . 50 sq. ft. (85"x 85")
Maximum Design Pressure . . . . . Per Notice of Acceptance
Glass Thickness . . . . . 1/8", 3/16", 1/4" and 5/8" Insulated
Muntin . . . . . Interior and Exterior Extruded Profile
Frame Color . . . . . White; Bronze
Frame Depth . . . . . 1 7/8"

Miami-Dade County Notice of Acceptance – Refer to www.lawsonwindows.com

LAWSON
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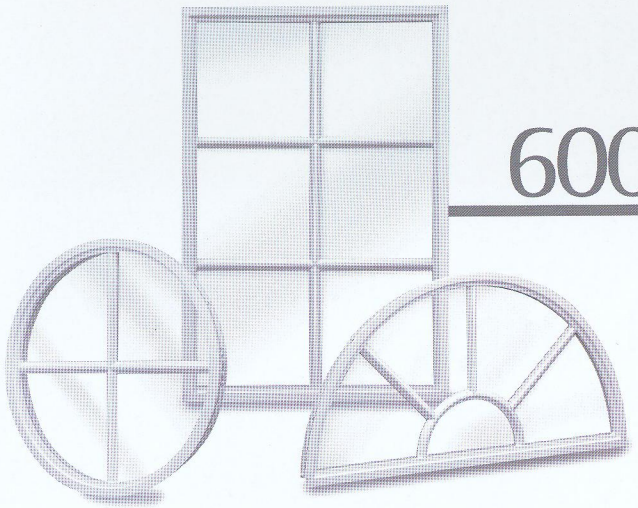


4000 DESIGNER WINDOW
6000 PICTURE WINDOW

General Information

Picture window Series 6000 and designer windows Series 4000 shall be manufactured by Lawson Industries, Inc., Medley, Florida, USA, conforming with AAMA/NWWDA 101/I.S.2.-97, FOR F-HC80, Miami Dade County Florida notice of acceptance, and Florida Building Code (F.B.C.). Certifications are available on Lawson web site: www.lawsonwindows.com.

Construction

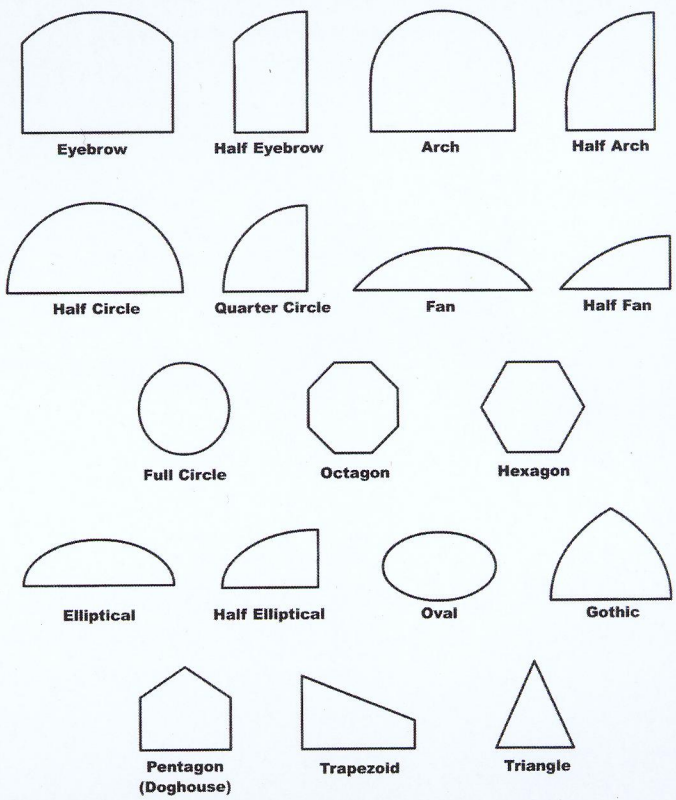
Basic frame sections shall be 1 7/8" extruded aluminum alloy 6063. Corner of main frame shall be coped to receive its mating extrusion and joined mechanically by two sheet metal screws. All assembly screw heads and corner joints shall be factory-sealed. Glazing material shall be set in a bed of wet A.A.M.A. approved glazing compound. Glazing beads of extruded 1/2"x 1/2"x .062" shall be set in glazing compound and exposed sealant tooled to provide smooth minimum radiused seam. Main frame, glazing bead, interior and exterior glazing muntins shall be formed in an infinite combination of bends to meet job requirements. All muntin crossovers, and end brackets shall be of nylon with homogeneous color of either white or bronze to closely match the color of frame and muntins.

Finish

Exposed aluminum shall be coated with an electrostatically applied organic finish meeting the performance requirements of A.A.M.A. 603.5 for pigmented coating. Coating shall have a minimum of 1.0 mil dry film thickness in a white or bronze color.

Glazing

All frame members shall accommodate glass in nominal thickness of 1/8", 3/16", 1/4" or 1/2" and 5/8" insulated. Glass color shall be as specified.



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