SPRAY WELD

ALL-IN-ONE SPRAY-ON CLEANER, PRIMER & CEMENT FOR PVC

All-in-one cleaner, primer & cement in a handy aerosol can.

Valve sprays in any angle, even when can is upside down!

Commercial grade fast-setting, heavy-bodied low VOC cement - CFCs free aerosol propellant.

Economical, 11 oz. can yields up to 300 - 3/4" joints - Over 100 more joints than a quart can of traditional brush-on cement!

All-weather formula works "HOT or COLD", "WET or DRY".

Can be used on CL200 & schedules 20, 40 & 80 up to 6" diameter.

Available in Purple, Clear & Conduit Gray.

Use "Multi-Purpose" to repair PVC, CPVC, ABS & transition joints.

TESTED & CERTIFIED TO MEET:
ANSI/NSF-61 (Drinking Water)
ASTM F-656 (Primer)
ASTM D-2564 (PVC)
ASTM D-2235 (ABS)
ASTM D-3138 (Transition)

Tested & Certified by IAPMO

Product Testing & Certifications conducted by IAPMO and COLUMBUS TESTING LABS

ALL-IN-ONE CLEANER, PRIMER & CEMENT!

SIMPLY SHAKE CAN WELL, SPRAY PIPE & FITTING AND JOIN. IT'S THAT QUICK & EASY! PLUS . . . NO DRIPPY MESS!

USE HOT OR COLD, WET OR DRY!

CAN BE USED ON CL200 & SCHEDULES 20, 40 & 80 UP TO 6" DIAMETER.

SAVES VALUABLE TIME & YIELDS UP TO 100 MORE 3/4" JOINTS THAN A QUART CAN OF BRUSH-ON CEMENT!

SPRAYS IN ANY ANGLE, EVEN UPSIDE DOWN!

- **SETS IN 1 TO 2 MINUTES!**
- **PRESSURE TEST TO 100 PSI IN AS LITTLE AS 30 MINUTES!**

NOTE: Set & cure times vary with temperature, relative humidity, pipe diameter, and the presence of water. Please refer to the Data Tables on the back of this page for more specific time guidelines.

"PURPLE" FOR INSPECTED JOBS
11 oz. P/N 7326 -- 4.5 oz. P/N 7327

"CLEAR" FOR INVISIBLE WELDS
11 oz. P/N 7328 -- 4.5 oz. P/N 7329

"CONDUIT" FOR PVC CONDUIT
11 oz. P/N 7330 -- 4.5 oz. P/N 7331

SPRAY WELD "MULTI-PURPOSE" For ABS, PVC, CPVC & Transition Joints!
4.5 oz. P/N 7333

IDEAL FOR ALL TYPES OF SOLVENT WELDED PLASTIC PIPE REPAIRS!

(Yield comparison with 11 oz. can - Actual results may vary)

ASP ATLANTA SPECIAL PRODUCTS

A trusted name for unique hand tools & specialty products for professional tradesmen since 1988.

Please visit www.PACE-ASP.com for a complete listing of ASP's innovative products that address specific everyday needs for new construction, remodeling, maintenance and repair.

PO Box 359 Wasco, IL 60183 • Toll Free: 800-327-3552 • Phone: 630-377-1750 • Fax: 630-377-0274 • www.PACE-ASP.com • sales@PACE-ASP.com

SPRAY WELD DATA TABLES

Average Mechanical Set Times for Spray Weld

NOTE: Joint Set Time is the time required before handling the joint.
In damp or humid conditions, allow 50% additional time

Temperature Range	Pipe Sizes		
	1/2 in to 1 1/4"	1 1/2" to 3"	4" to 6"
60°-100°F	1-2 minutes	3-5 minutes	10-15 minutes
40°-60°F	2-4 minutes	5-10 minutes	20-30 minutes
20°-40°F	3-5 minutes	8-12 minutes	60-90 minutes
0°-20°F	5-10 minutes	10-15 minutes	2-6 hours

These figures should only be used as a general guide. Conditions in the field may vary.

Average Joint Cure Times for Spray Weld

NOTE: Joint Cure Time is the time required before pressure testing the system.
In damp or humid conditions, allow 50% additional cure time

Humidity 60% or Less	Pipe Sizes								
	1/2 in to 1 1/4"			1 1/2" to 3"			4" to 6"		
Temperature Range	up to 100 psi	100-180 psi	180 psi & up	up to 100 psi	100-180 psi	180 psi & up	up to 100 psi	100-180 psi	180 psi & up
60°-100°F	30 min	45 min	6 hrs	35 min	2 hrs	12 hrs	1.5 hrs	6 hrs	24 hrs
40°-60°F	35 min	2 hrs	12 hrs	40 min	4 hrs	24 hrs	4 hrs	12 hrs	48 hrs
20°-40°F	40 min	6 hrs	36 hrs	45 min	12 hrs	72 hrs	36 hrs	48 hrs	5 days
0°-20°F	45 min	8 hrs	48 hrs	60 min	16 hrs	96 hrs	72 hrs	96 hrs	8 days

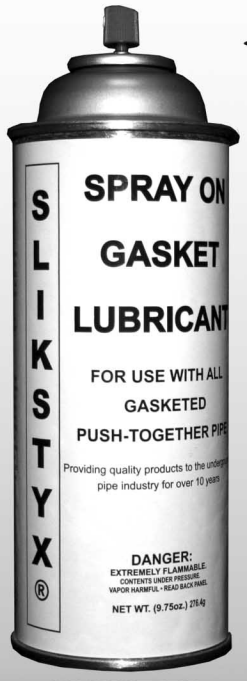
These figures should only be used as a general guide. Conditions in the field may vary.

Ingredients & CAS Numbers:
Tetrahydrofuran (109-99-9)
PVC resin (9002-86-2)
Butyrolactone (96-48-0)
Methyl Ethyl Ketone (78-98-3)
Acetone (67-64-1)
Dye
A-108 (as a propellant)

- Minimum 1600 viscosity (at time of manufacture).
- 2 year shelf life
- Low VOC - Complies with SCAQMD - 1168 (VOC)
- Meets ASTM-D2564 - PVC (certified by IAPMO & Columbus Testing Labs)
- Meets ANSI/NSF-61 DRINKING WATER (certified by IAPMO)
- Meets ASTM-D 3138 TRANSITION (certified by Columbus Testing Labs)
- Meets ASTM-D 2235 - ABS (certified by Columbus Testing Labs)
- Meets ASTM-F 656 - PRIMER (certified by Columbus Testing Labs)

SLIKSTYX

SPRAY-ON LUBRICANT FOR ALL TYPES OF PUSH-TO-JOIN GASKETED PIPE



SLIKSTYX
9.75 oz. P/N 7340

EASY-TO-APPLY - SAVES VALUABLE TIME - SPRAYS IN ANY ANGLE!
"ONE CAN YIELDS AS MUCH AS 3 TUBS OF BRUSH-ON GASKET LUBRICANT"

Cost Less • Higher Yield • No Waste • Saves Time • Lighter Weight Than Tubs

- 360° applicator valve sprays in any angle, even upside down!
- Sealed can eliminates dirt & sand contamination.
- High-visibility gold color ensures full coverage is applied to gasket.
- Easy one-handed application.
- Will not separate or freeze.
- In light sub-aqueous conditions SLIKSTYX out-performs all other lubricants.
- SLIKSTYX does not effect "Insertion Force" required to join pipe.
- Drastically cuts gasket lubrication time.
- Meets NSF/ANSI-61 (Drinking Water) standards.

Simply put, SLIKSTYX is more effective, more efficient, convenient, cost less & yields more than any tub type lubricant, and there's no messy daubers or rags to deal with. Nearly 1 million joints have been made with SLIKSTIX, with no joint failures ever attributed to SLIKSTIX!

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